



# Commercial Pipework Cleaner & Biocidal Flush

## For light biological growth and silt in cooling & heating systems

### Application

A pH-neutral commercial pipework cleaner combined with non-ionic and cationic detergents. Suitable for use in heating, cooling systems, and CIP applications

### Product Description

Designed to clean and disinfect light to moderately contaminated systems by effectively eliminating and mobilising bio-fouling and organic sediment. Suitable for use as part of a chemical cleaning policy, such as BSRIA BG 29/2021.

### Benefits

- pH neutral (7pH)
- Well proven over many years use
- Effective neutralisation of bacteria & algae
- Good removal of slime, silt & detritus
- Excellent suspension of particulates
- Hard water tolerant
- Easy to handle and straight forward to use
- Cost effective and improves heat transfer rate

**Purachem HSC3** is a blend of Quaternary Ammonium Compound (QAC Biocide), Non-Ionic Surfactant. The appropriate dose rate and dilution should be determined before use.

### Dosing & Utilisation

Always take a system fluid sample prior to any remedial works to establish the overall fluid and system condition, Our [Fluid Management](#) or [Fluid Monitoring](#) services may be of interest if you need assistance with this.

#### Typical dosing for a clean system (preventative dose):

Dose Purachem HSC3 at per 1000 litres of system volume, or % v/v of the total system volume.

### Physical Properties

#### Appearance

Pale Blue Liquid

#### Consistency

Low viscosity

#### Density

1.01 g/cm<sup>3</sup>

#### Odour

Characteristic to QAC

#### Foam

Medium foam

#### pH

7

#### Active Biocide

< 4% active QAC

#### Container Sizes

Available in: 1, 5, 20 litre containers ( bulk containers & tankers available on request )



[www.hydratech.co.uk](http://www.hydratech.co.uk) | [sales@hydratech.co.uk](mailto:sales@hydratech.co.uk)

1. Drain existing system contents. Be sure to empty all dead-legs and open any vents ensuring total drainage.
2. Refill with fresh water mixed with the appropriate volume of Purachem HSC3 (see above).
3. Vent the system of any trapped air.
4. Recirculate for a minimum of two hours and a maximum of 24 hours. Regularly check all filters and clean as necessary.
5. Repeat 1.
6. Refill with fresh water.
7. Repeat 3.
8. Recirculate for one hour and then take a sample. Test sample to confirm all biological contaminants have been neutralised.
9. Repeat 1.
10. Refill with required strength of inhibited heat transfer fluid and good quality fresh water.
11. Repeat 3.
12. Re-commission the system and take a second sample for lab analysis.

\*For more detailed information on the pre-commission and re-commission cleaning of pipe-work systems, please refer to BSRIA BG 29/2021 guide via [www.bsria.co.uk](http://www.bsria.co.uk)

## Re-filling the System

For product information and advice on our multi-industry sector spanning product ranges please contact us on **01792 586800** or for more information visit [hydratech.co.uk](http://hydratech.co.uk)

## Hydratech Services Division

The Hydratech Services division provides specialist engineering and maintenance services to customers installing, commissioning, operating or optimising closed loop cooling and heating systems. Hydratech's holistic approach to process and hydronic systems management maximises the potential for optimised performance, reduced operational costs and significant return on investment gains.

[Find out more about Hydratech Services](#)

## Quality Assured

Purachem HSC3 is manufactured in accordance with ISO 9001: 2015 procedures.

## Storage & Shelf Life

Maximum 2 years, if stored in its unopened original container, protected from extremes of temperature and out of direct sunlight.

## Health & Safety

Please refer to the associated Safety Data Sheet, which is available online via Login and/or by mail.

## 24/7 Technical Support

Technical support services and products to ensure ongoing system efficiency and protection.

**tel. 01792 586800**

**sales@hydratech.co.uk**

